

## for a healthy environment ...

The long-life cycle of our products is the best guarantee for an economically use of resources.

The ecological sensitive production, the use of ecological harmless materials and components, the efficient energy input, and the avoidance of waste are our highest priority.

**The fundamentals of the management system are in accordance with the following requirements:**

- DIN EN ISO 9001
- quality management systems
- environment management systems
- EWG NR 761/2001
- EMAS
- labour protection law

The compliance with national and European laws are our minimum standard.



product specification, including packaging of finished product:

	kg per chair	percentage %
steel	4,95	27,06%
aluminium	6,52	35,64%
other metals	0,39	2,13%
PUR	0,63	3,44%
plastic	2,43	13,28%
fabric	0,73	3,99%
board	0,28	1,53%
miscellaneous	2,36	12,93%
<b>sum</b>	<b>18,29</b>	<b>100%</b>

production of chair components by recycled materials:

	percentage %
steel	55%
aluminium	43%
other metals	48%
PUR	0%
plastic	73%
fabric	30%
board	100%
miscellaneous	80%

after the technical lifetime components are either recycled or given to the waste management

	recycling	disposal
steel	100%	
aluminium	100%	
other metals	100%	
PUR		100%
plastic	100%	
fabric	70%	30%
board	100%	
miscellaneous	80%	20%